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Rear Side Member Section (77.70.07)

Removal

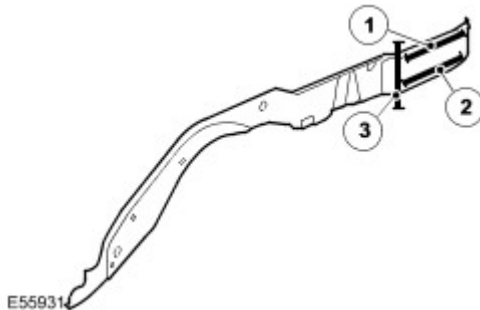
NOTE :

In this procedure, the rear side member section is replaced in conjunction with the back panel and rear crossmember.

- 1 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
- 2 . Remove the back panel. For additional information, refer to [Back Panel \(77.80.20\)](#) (Section 501-30 Rear End Sheet Metal Repairs)
- 3 . Remove the rear crossmember. For additional information, refer to [Rear Crossmember](#) (Section 501-30 Rear End Sheet Metal Repairs)

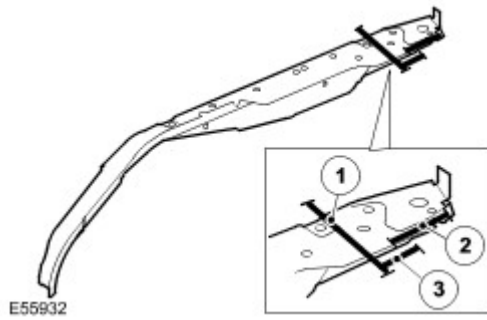
4 .

Item	Description
1	2 plug welds. (also see graphic E55932)
2	2 plug welds.
3	Butt weld.



5 .

Item	Description
1	Butt weld.
2	2 plug welds.
3	4 plug welds.



- 6 . For additional information:
- Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
 - Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
 - Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

- 1 . Install is the reversal of removal.